



DECOTRON® T383

Water-based cleaning fluid determined for maintenance cleaning of fluxes from soldering frames, soldering furnaces filters and waves.

Ready-mix, intended for direct use.
 Effective for all types of solder pastes and fluxes.
 Intended for use in all types of cleaning machines, mainly for the air bubble.

Recommended areas for use

Recommended areas for use	Recommended cleaning technology
1. flux from filter elements of soldering furnaces	Air bubble High pressure spray-in-air
2. flux from filter elements of soldering waves	Air bubble High pressure spray-in-air
3. flux from soldering frames	Air bubble High pressure spray-in-air

Process table

Cleaning technology	Cleaning	1. rinse	2. rinse	Drying
Air bubble	Decotron® T383	X	water	Hot air
High pressure spray-in-air	Decotron® T383	X	water	Hot air

Product information

- the fluid is alkaline, rinse with water needed
- high compatibility with material and components of the cleaning devices
- specially developed for cleaning of fibreglass soldering frames / high compatibility
- environment-friendly - biodegradable
- tenzide-free, no solid residues on the surface being cleaned
- no flash point, can be heated to increase the cleaning efficiency

Table of physical and chemical properties

Product appearance:	yellowish clear fluid
Odour, aroma:	slight odour of amines
pH value:	10 – 11
VOC content:	19,20%
Recommended process temperature:	20-40°C
Ignition temperature:	non-flammable
Flammability point:	non-flammable
Density at 20°C:	0,98 kg/l
Number of stages:	1

Technical support

For process implementation and setting, optimization and solving of process issues, trial test, contact your DCT specialist at www.dct.cleaning



Date of issue:
23 August, 2016

Detailed information can be found in the Safety Data Sheet of **Decotron® T383** fluid.

Decotron® is a registration trademark of DCT Czech s.r.o.



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Packing

25 litres



Transport

Product is not hazardous for transport.



Handling

It is necessary to stir well the can before use.



Storage

Should be stored in closed containers, in ventilated areas at the temperature from 5 to 25°C.



Best before

The maximum usable life for this product is 60 months from the production date.

Notification

The fluid becomes yellow-to-brown as a result of a change in temperature or under the influence of light and air. This is a common phenomenon and not a flaw and in no way changes the properties of the product.



RoHS
Compliant



REACH
SVHC



BIODEGRADABLE



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